

# **USER'S MANUAL**

## **Profibus DP Fieldbus Option Board**

### **SV9000 AF Drive**

Subject to changes without notice

**INDEX**

<b>1. GENERAL .....</b>	<b>3</b>
<b>2. SPECIFICATIONS .....</b>	<b>4</b>
2.1 General.....	4
2.2 Profibus cable.....	5
<b>3. PROFIBUS DP .....</b>	<b>6</b>
3.1 General.....	6
3.2 Profiles.....	6
<b>4. INSTALLATION .....</b>	<b>7</b>
<b>5. CONNECTIONS .....</b>	<b>9</b>
5.1 Board layout .....	9
5.2 Profibus connections .....	9
5.3 I/O-control connections .....	10
<b>6. COMMISSIONING .....</b>	<b>11</b>
<b>7. PROFIBUS SV9000 INTERFACE.....</b>	<b>12</b>
7.1 General.....	12
7.2 PPO-types .....	12
7.3 Process Data.....	15
7.3.1 Control Word .....	16
7.3.2 Status Word .....	16
7.3.3 State Machine .....	17
7.3.4 Speed Reference .....	18
7.3.5 Actual Value .....	18
7.3.6 PD1-PD4 .....	18
7.4 Parameter Data .....	19
7.4.1 Actual Values .....	19
7.4.2 Parameter Read and Write .....	20
7.4.3 Fault Code.....	20
<b>8. FAULT TRACKING .....</b>	<b>21</b>
<b>9. TYPE FILES .....</b>	<b>22</b>
9.1 GSD-file .....	22

## 1. GENERAL

SV9000 drives can be connected to the Profibus DP using the SV9NCPB fieldbus board. The drive can then be controlled, monitored and programmed from the Host system.

The fieldbus board can also extend the used I/O:

- 4 digital inputs (standard signals)
- 4 digital outputs (2 standard signal)
- 1 relay output (standard signal)
- thermistor input (can be directly connected to the motor thermistors for overtemperature trip)
- Encoder input

The fieldbus board can be installed in the existing option board location inside the drive. For the Compact Nema 1 range the option kit SV9NCPBCN is needed.

The control connections are isolated from the utility potential and the I/O ground is connected to the frame of the device via a 1 M $\Omega$  resistor and 4.7 nF capacitor \*. The control I/O ground can be connected also directly to the frame by changing the position of the jumper X9 (GND ON/OFF) to ON-position. Digital inputs are also isolated from the I/O ground.

### NOTE !



*Internal components and circuit boards (except the isolated I/O terminals) are at utility potential when the drive is connected to the utility. This voltage is extremely dangerous and may cause death or severe injury if you come in contact with it.*

*The control I/O terminals are isolated from the utility potential, but the I/O's (if jumper X9 is in OFF position) may have a dangerous voltage connected even if the power is off on the drive.*

\* Default value (X9 is GND OFF position)

## 2. SPECIFICATIONS

### 2.1 General

<b>Profibus DP - connections</b>	Interface	9-pin DSUB connector (female)
	Transfer method	RS-485, Half duplex
	Transfer cable	Twisted pair (1 pair and shield)
	Electrical isolation	500 V DC
<b>I/O -control connections</b>	Digital input (4 pcs)	24 V: "0" ≤10 V, "1" ≥18 V, $R_i = 5\text{ k}\Omega$
	Digital output (4 pcs)	Open collector output, 50 mA/48 V
	Relay output (1 pcs)	Max.switching voltage: 300 V DC, 250 V AC Max.switching load: 8 A / 24 V DC 0,4 A / 300 V AV 2 kVA / 250 V DC Max.continuous load: 2 A rms
	Termistor input (1 pcs)	$R_{trip} = 4.7\text{ k}\Omega$
	Encoder input (3 pcs)	24 V: "0" ≤10 V, "1" ≥18 V, $R_i = 3.3\text{ k}\Omega$ 5 V : "0" ≤2 V, "1" ≥3 V, $R_i = 330\text{ }\Omega$
	Aux. voltage	24 V (±20%), max 50 mA
<b>Safety</b>		Fulfils EN50178 standard

<b>Communication mode</b>	Profibus DP	
<b>PPO types</b>	1 2 3 4	
<b>Communication parameters</b> - Address - Baud Rate	1 to 127 9.6 kBaud to 12 MBaud	

**Table 2-1. Profibus communication data**

### 2.2 Profibus cable

Profibus devices are connected in a bus structure. Up to 32 stations (master or slaves) can be connected in one segment. The bus is terminated by an active bus terminator at the beginning and end of each segment (see figure 2-1). To ensure error-free operation, both bus terminations must always be powered. When more than 32 stations are used, repeaters (line amplifiers) must be used to connect the individual bus segments.

The maximum cable length depends on the transmission speed and cable type (see table 2-4). The specified cable length can be increased by the use of repeaters. The use of more than 3 repeaters in series is not recommended.

Parameter	Line A	Line B
<b>Impedance</b>	135 ... 165 $\Omega$ (3 to 20 MHz)	100 ... 130 $\Omega$ ( f > 100kHz)
<b>Capacity</b>	< 30 pF/m	< 60 pF/m
<b>Resistance</b>	< 110 $\Omega$ / km	-
<b>Wire gauge</b>	> 0,64 mm	> 0,53 mm
<b>Conductor area</b>	> 0,34 mm <sup>2</sup>	> 0,22 mm <sup>2</sup>

Table 2-1 Line Parameter

Baud rate (kbit/s)	9.6	19.2	93.75	187.5	500	1500	3000-12000
<b>Length line A (m)</b>	1200	1200	1200	1000	400	200	100
<b>Length line B (m)</b>	1200	1200	1200	600	200	-	-

Table 2-2 Line length for different transmission speeds

Following cables can be used (e.g):

Belden	Profibus Data Cable	3079A
Olflex	Profibus Cable	21702xx
Siemens	SINEC L2 LAN cable for Profibus	6XV1 830-0AH10

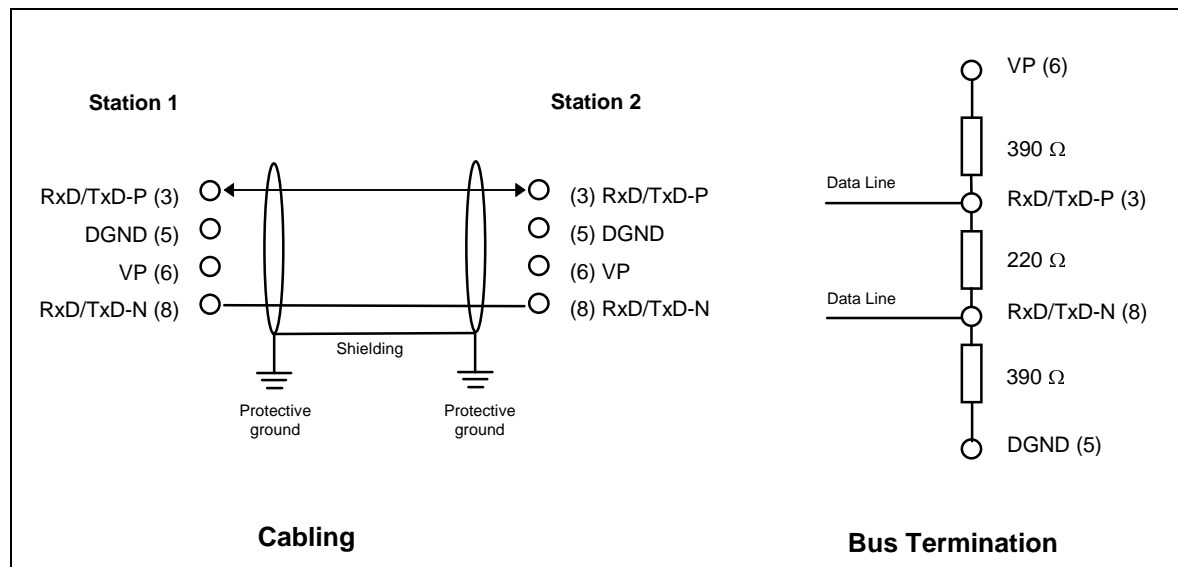


Figure 2-1 Cabling and bus termination

## 3. PROFIBUS DP

### 3.1 General

PROFIBUS is a vendor-independent, open fieldbus standard for a wide range of applications in manufacturing, process and building automation. Vendor independence and openness are guaranteed by the PROFIBUS standard EN 50 170. With PROFIBUS, devices of different manufacturers can communicate without special interface adjustments. PROFIBUS can be used for both high-speed time critical data transmission and extensive complex communication tasks. The PROFIBUS family consists of three compatible versions.

#### PROFIBUS-DP

Optimized for high speed and inexpensive hookup, this PROFIBUS version is designed especially for communication between automation control systems and distributed I/O at the device level. PROFIBUS-DP can be used to replace parallel signal transmission with 24 V or 0 to 20 mA.

#### PROFIBUS-PA

PROFIBUS-PA is designed especially for process automation. It permits sensors and actuators to be connected on one common bus line even in intrinsically safe areas. PROFIBUS-PA permits data communication and power over the bus using a 2-wire technology according to the international standard IEC 1158-2.

#### PROFIBUS-FMS

PROFIBUS-FMS is the general-purpose solution for communication tasks at the cell level. Powerful FMS services open up a wide range of applications and provide great flexibility. PROFIBUS-FMS can also be used for extensive and complex communication tasks.

PROFIBUS specifies the technical and functional characteristics of a serial fieldbus system with which decentralized digital controllers can be networked together from the field level to the cell level. PROFIBUS distinguishes between master devices and slave devices.

Master devices determine the data communication on the bus. A master can send messages without an external request when it holds the bus access rights (the token). Masters are also called active stations in the PROFIBUS protocol.

Slave devices are peripheral devices. Typical slave devices include input/output devices, valves, drives and measuring transmitters. They do not have bus access rights and they can only acknowledge received messages or send messages to the master when requested to do so. Slaves are also called passive stations.

### 3.2 Profiles

The PROFIBUS-DP protocol defines how user data are to be transmitted between the stations over the bus. User data are not evaluated by the PROFIBUS-DP transmission protocol. The meaning is specified in the profiles. In addition, the profiles specify how PROFIBUS-DP is to be used in the application area. The following PROFIBUS-DP profile is used in SV9000 Profibus fieldbus board.

#### Variable-Speed Drive Profile (3.071)

Leading manufacturers of drive technology have jointly defined the PROFIDRIVE profile. The profile specifies how the drives are to be parameterized and how the setpoints and actual values are to be transmitted. This enables drives from different vendors to be exchanged. The profile contains the necessary specifications for speed control and positioning. It specifies the basic drive functions while leaving sufficient freedom for application-specific expansions and further developments. The profile describes the mapping of the application functions for DP or FMS.

## 4. INSTALLATION

Before starting the installation, carefully read the safety instructions in the "SV9000 Drive User's Manual" chapter "SAFETY". Check that you have received all the Fieldbus board parts: Fieldbus board, plastic board, power cable (black terminal), data cable (blue terminal) and grounding screw. The fieldbus board can be placed in the existing place for an option board inside the drive (see figure 4-1).

<b>A</b>	Remove the control panel and the jumper X4 from the control board (1).
<b>B</b>	Connect the power cable to control board terminal X5 (2) and the data cable to terminal X14 (3). The power cable can also be connected to terminal X6, if the power cable from the power board is connected to terminal X5.
<b>C</b>	Bend the data cable into an "S-curve" as far as possible from the power board transformer (4) before you place the plastic board onto the control board.
<b>D</b>	Remove the protection foil of the plastic board and mount the plastic board on the control board. Check the right position of the plastic board (5).
<b>E</b>	Place the Fieldbus board above the plastic board by the larger holes and push it downward so that the narrow part of the hole in the board fits the cut on the sleeve. Check that the installation is stable. If you have difficulties in placing the plastic board and Fieldbus board, slightly bend regulator A4 (6) and capacitor C59 (7) of the control board.
<b>F</b>	Connect the power cable to terminal X6 of the Fieldbus board (8) and the data cable to terminal X14 (9).
<b>G</b>	Install the jumper you removed from terminal X4 of the control board, on the X9 -terminal of the Fieldbus board (10) in the ON or OFF position.
<b>H</b>	If the packet includes the cable cover (11), install it into position as shown in figure 4-1.
<b>I</b>	Install the grounding screw (12).
<b>J</b>	After this install the control panel and connect the needed control signals.
<b>K</b>	If a 5 V encoder input is used, install the jumper on terminal X7 (see figure 5-1) of the Fieldbus board.

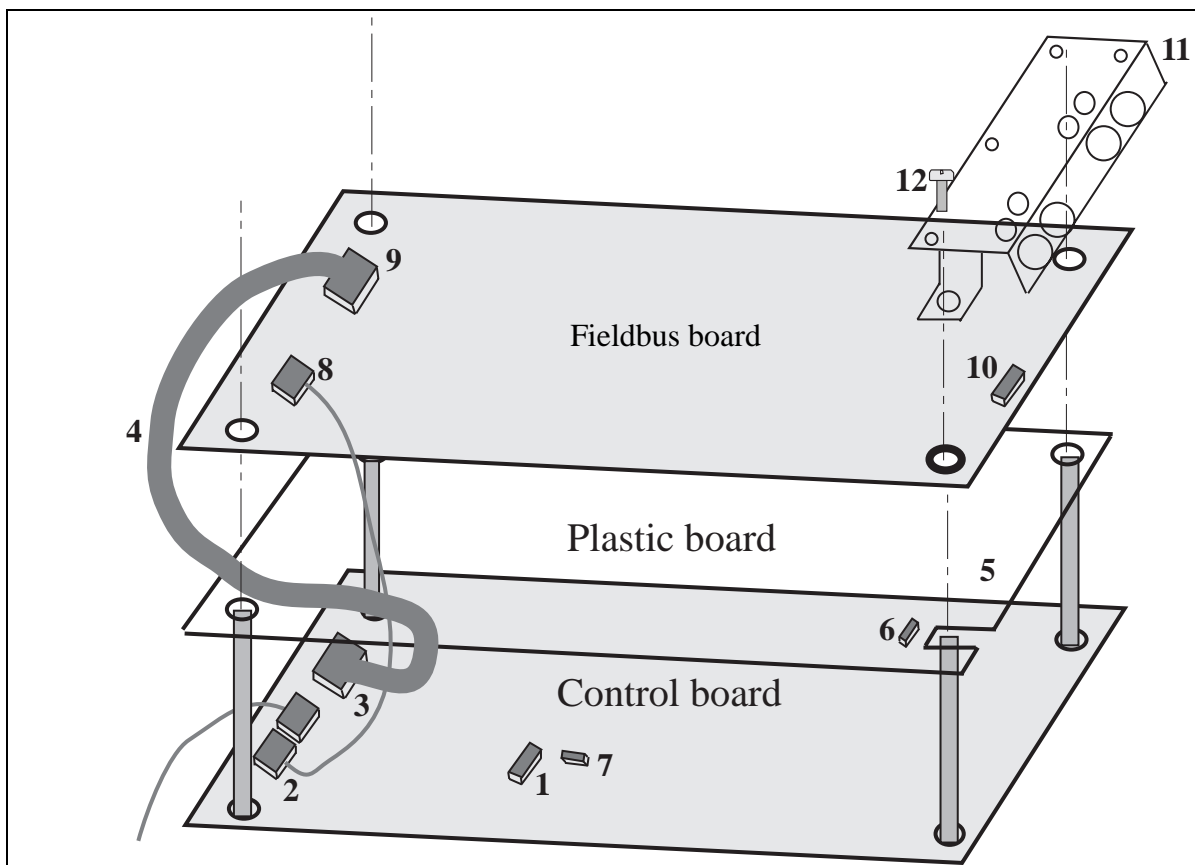
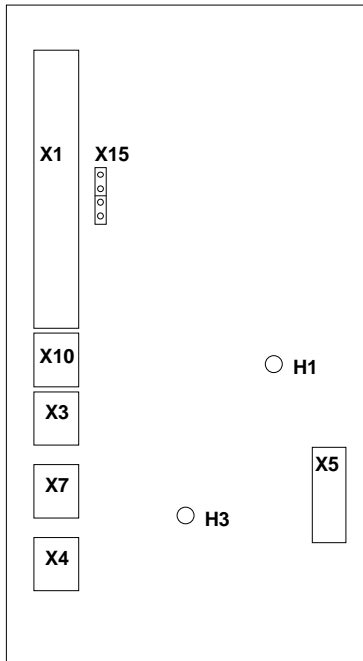


Figure 4-1. Fieldbus board installed into the control board



## 5. CONNECTIONS

### 5.1 Board layout



**Figure 5-1. Fieldbus board**

#### Terminals:

- X1 I/O - terminals
- X10 Digital Output terminal
- X3 Digital Output terminal
- X7 Relay Output terminal
- X4 thermistor input
- X15 Encoder terminal
  
- X5 Screw terminal to Profibus DP
  
- X9 Connection of control I/O ground:
  - ON - Directly to the frame of the device
  - OFF- To the frame of the device via RC filter
  
- X17 Connection of control Fieldbus cable shield:
  - ON - Directly to the frame of the device
  - OFF- To the frame of the device via RC filter

#### Diagnostic LED:

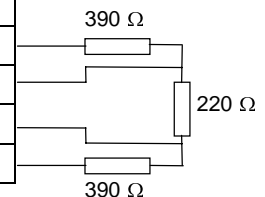
- H1 Data Exchange state for Profibus DP, Red  
H1 led is active when Fieldbus board is not ready to exchange data
- H3 Supply Voltage, Green.  
H3 led is active if the Fieldbus board has a supply voltage.

### 5.2 Profibus connections

Screw Connector X5:

Signal	Connector X5	Description
Shield	X5-241	Cable shield
VP	X5-242	Supply voltage of the terminating resistance
RxD/TxD-P	X5-243	Receive/Transmission data positive (B)
RxD/TxD-N	X5-244	Receive/Transmission data negative (A)
DGND	X5-245	Data Ground

Termination for the last node



**Table 5-1. D-sub connector**

**Note!** If the SV9000 is the last device then the bus termination must be set. Install the resistors to the screw terminal (see table 5-1)

### 5.3 I/O-control connections

Terminal		Signal	Description
	206	+24 V	Control voltage output Voltage for switches, etc. max. 0.05 A
	207	GND	I/O ground Ground for reference and controls
	208	COME	Common for DIE1-DIE4 Connect to GND or +24 V
	209	DIE1	Programmable: External fault  OR  Select of Active Control Source Contact open = no fault Contact closed = fault  Contact open = SV9000 IO-terminal Contact closed = Fieldbus
	210	DIE2	Run disable Contact open = start of motor enabled Contact closed = start of motor disabled
	211	DIE3	Acceler. / Decel. time selection Contact open = time 1 selected Contact closed = time 2 selected
	212	DIE4	Jogging speed selection Contact open = no action Contact closed = jogging speed
	213		Not Used
	214	DIE6A+	Pulse input A
	215	DIE6A-	(differential input)
	216	DIE7B+	Pulse input B
	217	DIE7B-	(differential input) 90 degrees phase shift compared to pulse input A
	218	DOE1	Encoder direction output
	219	DOE2	Encoder divider 1/64 output
	220		Not Used
	221	TI+	Termistor input
	222	TI-	
	225	RO4/1	
	226	RO4/2	
	231	DOE3	Open collector output 3 READY
	232	GND	I/O ground Ground for reference and controls
	233	DOE4	Open collector output 4 RUN
	234	GND	I/O ground Ground for reference and controls

**Figure 5-2. Control connections**

**NOTE!** Thermistor input (Terminals 221 and 222) must be shorted if not used

READY = ON, when the utility voltage has been applied and the SV9000 is ready to operate

RUN = ON, when the motor is running

FAULT = ON, if a fault occurs

## 6. COMMISSIONING

First read how to commission the drive in the SV9000 Drive User's Manual (Chapter 8.)

### **Commissioning of the Fieldbus board:**

Check that Fieldbus Application is selected.

- Parameter P0.1 = 0 (Fieldbus Appl)

### **Start-up test:**

#### DRIVE APPLICATION

1. Check that the control panel is not the active control source.  
(See SV9000 Drive User's manual, Chapter 7.)
2. Set parameter Fieldbus control (P9.1) to value 1 (On).

#### MASTER SOFTWARE

1. Write to Control Word value 0hex.
2. Write to Control Word value 47Fhex.
3. Drive status is RUN
4. Write to Reference value 5000 (=50,00%).
5. Actual is 5000 and drive output frequency is 25,00 Hz
6. Write to Control Word value 7Dhex.
7. Drive status is STOP

*If Status Word bit 3 = 1 Status of drive is FAULT.*

## 7. PROFIBUS SV9000 INTERFACE

Features of the Profibus SV9000 interface:

- Direct control of SV9000 ( e.g. Run, Stop, Direction, Speed reference, Fault reset)
- Full access to all SV9000 parameters
- Monitor SV9000 status (e.g. Output frequency, Output current, Fault code ..)

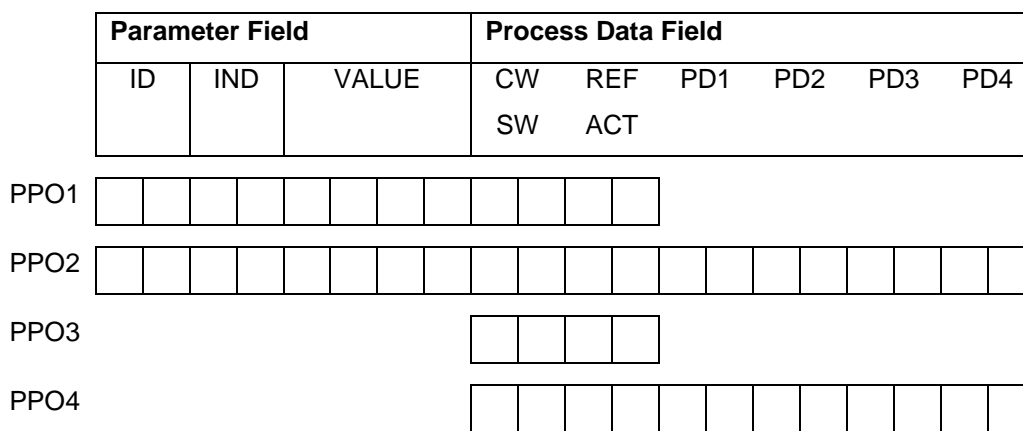
### 7.1 General

Data transfer between Profibus DP master and slave takes place via the Input/Output data field. The master writes to slave's Output data and the slave answers by sending the contents of its Input data to the master. The contents of Input /Output data is defined in the device profile, PROFIDRIVE is the device profile for drives.

The SV9000 drive can be controlled by the Profibus DP master using PPO-types defined in PROFIDRIVE (see next chapter). When fieldbus has been selected as the drive's active control source, the drive's operation can be controlled from the Profibus DP master. Whether or not the active control source is the fieldbus the drive can be monitored and the Profibus DP master can set its parameters.

### 7.2 PPO-types

PPOs (Parameter/Process Data Object) are communication objects in PROFIBUS DP. PPOs in SV9000:



Byte

ID	Parameter type and number
IND	Parameter subindex
VALUE	Parameter value
CW	Control Word
SW	Status Word
REF	Reference Value
ACT	Actual Value
PD	Process Data



066 - Parameter 102 (= Maximum frequency )

IND	0000 hex	0000 - No meaning
VALUE	0000 0032 hex	0000 0032 - Parameter value = 32hex ( 50 Hz)
SW	0000 hex	0000 - drive status (see chapter status word and state machine)
ACT	0000 hex	Current speed 0,00% (= 0,00 Hz if parameter min. frequency is 0 Hz and max. frequency 50 Hz)

PPO1 frame:

10	66	00	00	00	00	00	32	00	00	00	00
----	----	----	----	----	----	----	----	----	----	----	----

**Example 2, (PPO1 mode):**

Write to parameter number 701 (Par 7.1) value 2.

Keep Run mode on and Send speed reference 75,00%.

Command Master - Slave:

ID	22BD hex	2 - Write parameter value 2BD - Parameter 701 (= Response to reference fault )
IND	0000 hex	0000 - No meaning
VALUE	0000 0002 hex	0000 0002 - Parameter value
CW	047F hex	04 7F- Start command (see chapter control word and state machine)
REF	1D4C hex	Speed ref. 75,00% (= 37,50 Hz if parameter min. frequency is 0 Hz and max. frequency 50 Hz)

PPO1 frame:

12	BD	00	00	00	00	00	02	04	7F	1D	4C
----	----	----	----	----	----	----	----	----	----	----	----

Answer Slave - Master:

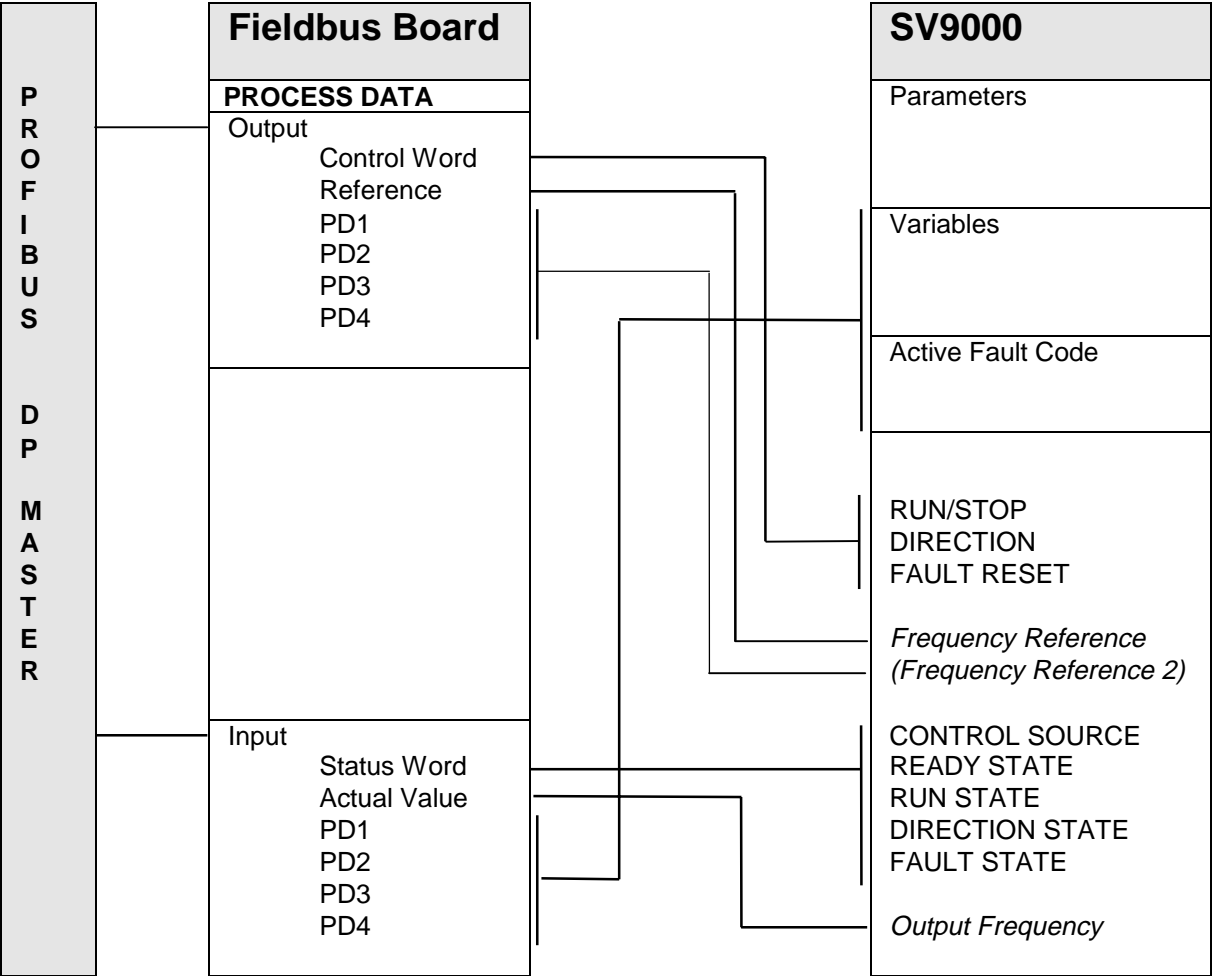
ID	12BD hex	10 - Parameter value ready 2BD - Parameter 701 (= Response to reference fault )
IND	0000 hex	0000 - No meaning
VALUE	0000 0032 hex	0000 0032 - Parameter value = 32HEX ( 50 Hz)
SW	0337 hex	0337- drive status (see chapter status word and state machine)
ACT	09C4 hex	Current speed 25,00% (= 12,50 Hz if parameter min. frequency is 0 Hz and max. frequency 50 Hz)

PPO1 frame:

12	BD	00	00	00	00	00	00	03	37	09	C4
----	----	----	----	----	----	----	----	----	----	----	----

### 7.3 Process Data

Direct control of SV9000 (e.g. Run, Stop, Direction, Speed reference, Fault reset) and drive status (e.g. Output frequency, Output current, Fault code..) can be handled by using PPO types 1 to 4.



### 7.3.1 Control Word

The Control command for the state machine (see figure 7.1). The state machine describes the device status and the possible control sequence of the drive.

The control word is composed of 16 bits that have the following meanings:

Bit	Description	
	Value = 0	Value = 1
0	STOP 1 (by ramp)	ON 1
1	STOP 2 (by coast)	ON 2
2	STOP 3 (by ramp)	ON 3
3	RUN DISABLE	ENABLE
4	No Action	START
5	No Action	START
6	No Action	START
7	No Action	FAULT RESET (0 -> 1)
8	No Action	No Action
9	No Action	No Action
10	Disable Profibus control	Enable Profibus control
11	Not used	Not used
12	Not used	Not used
13	Not used	Not used
14	Not used	Not used
15	Not used	Not used

### 7.3.2 Status Word

Information about the status of the device and messages is indicated in the status word.

The status word is composed of 16 bits that have the following meanings:

Bit	Description	
	Value = 0	Value = 1
0	Not Ready (initial)	READY
1	Not Ready	READY
2	DISABLE	ENABLE
3	NO FAULT	FAULT ACTIVE
4	STOP 2 OFF	STOP 2 ON
5	STOP 3 OFF	STOP 3 ON
6	START ENABLE	START DISABLE
7	No Warning	Warning
8	Reference $\neq$ Actual value	Reference = Actual value
9	Fieldbus control OFF	Fieldbus control ON
10	Not used	Not used
11	Not used	Not used
12	Not used	Not used
13	Not used	Not used
14	Not used	Not used
15	Not used	Not used



### 7.3.3 State Machine

The state machine describes the device status and the possible control sequence of the drive. Using the “control word” parameter can generate the state transitions. The “status word” parameter indicates the current status of the state machine. The modes **INIT**, **STOP**, **RUN** and **FAULT** (see figure 7-1) correspond to the actual mode of the Drive.

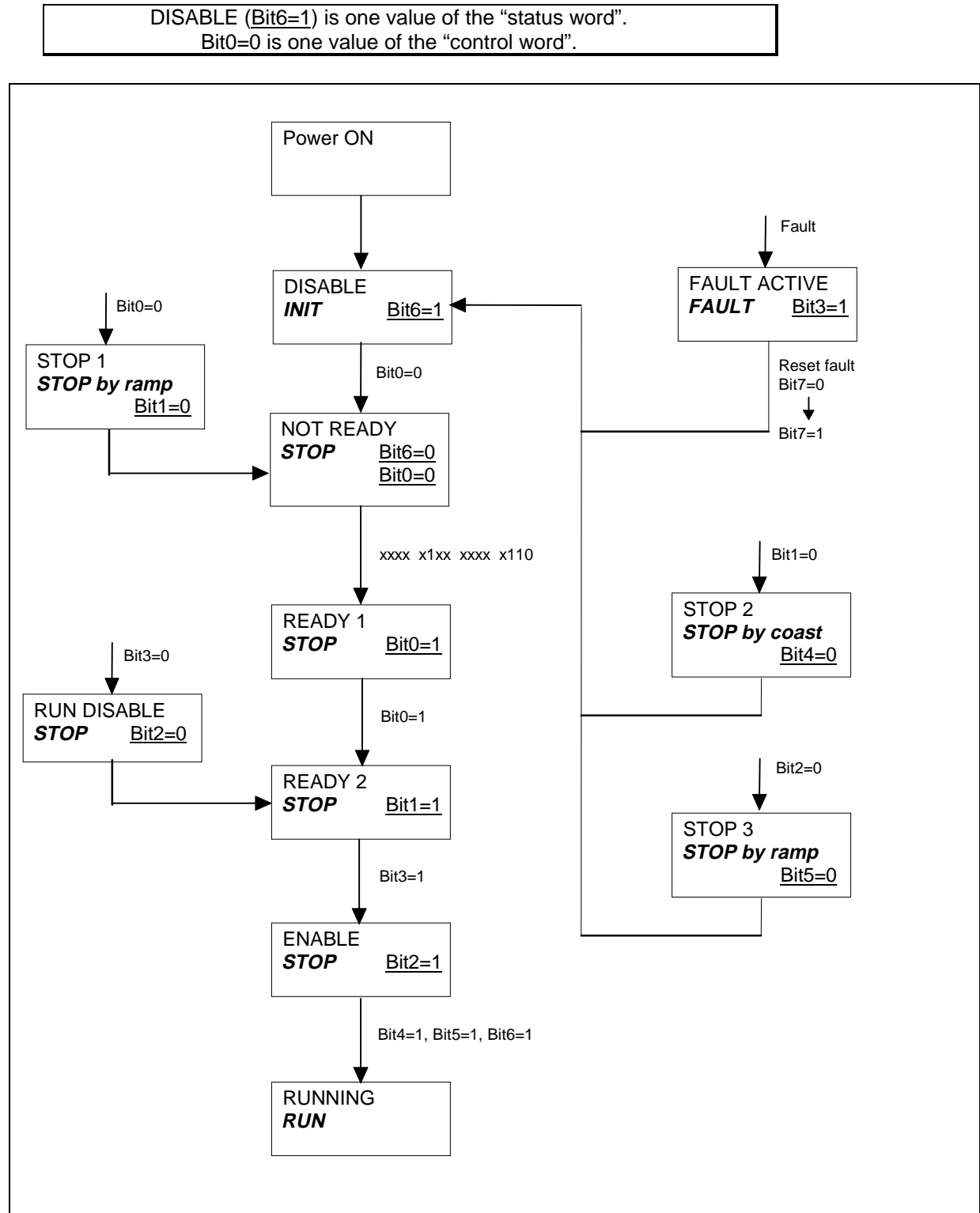


Figure 7-1. States of the device control

### 7.3.4 Speed Reference

Speed reference of the drive. The range is -10000... 10000, percentage of frequency area between set minimum and maximum frequency.

-10000	=	100,00 %	(Direction reverse)
0	=	0,00 %	(Direction forward)
10000	=	100,00 %	(Direction forward)

### 7.3.5 Actual Value

Actual value of the motor speed. The range is -10000... 10000, percentage of frequency area between set minimum and maximum frequency.

-10000	=	100,00 %	(Direction reverse)
0	=	0,00 %	(Direction forward)
10000	=	100,00 %	(Direction forward)

### 7.3.6 PD1-PD4

The master can read the drive's actual values by using the process data variables. There are four process data variables and each one of them can be selected to show one of the monitoring page variables or active fault code. Selection can be done in two different ways:

By master:	Parameter	916.1	PD1
		916.2	PD2
		916.3	PD3
		916.4	PD4
By control panel:	Parameter	Process Data 1	PD1
		Process Data 2	PD2
		Process Data 3	PD3
		Process Data 4	PD4

Set the number of the variable to be monitored (see table 7-1) or number 99 for the active fault code for the value of the parameter.

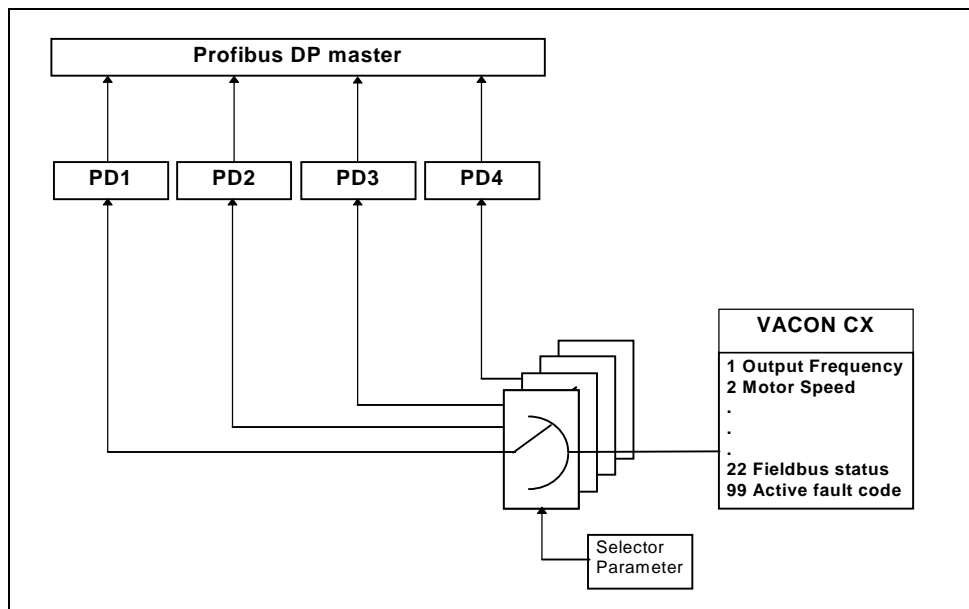
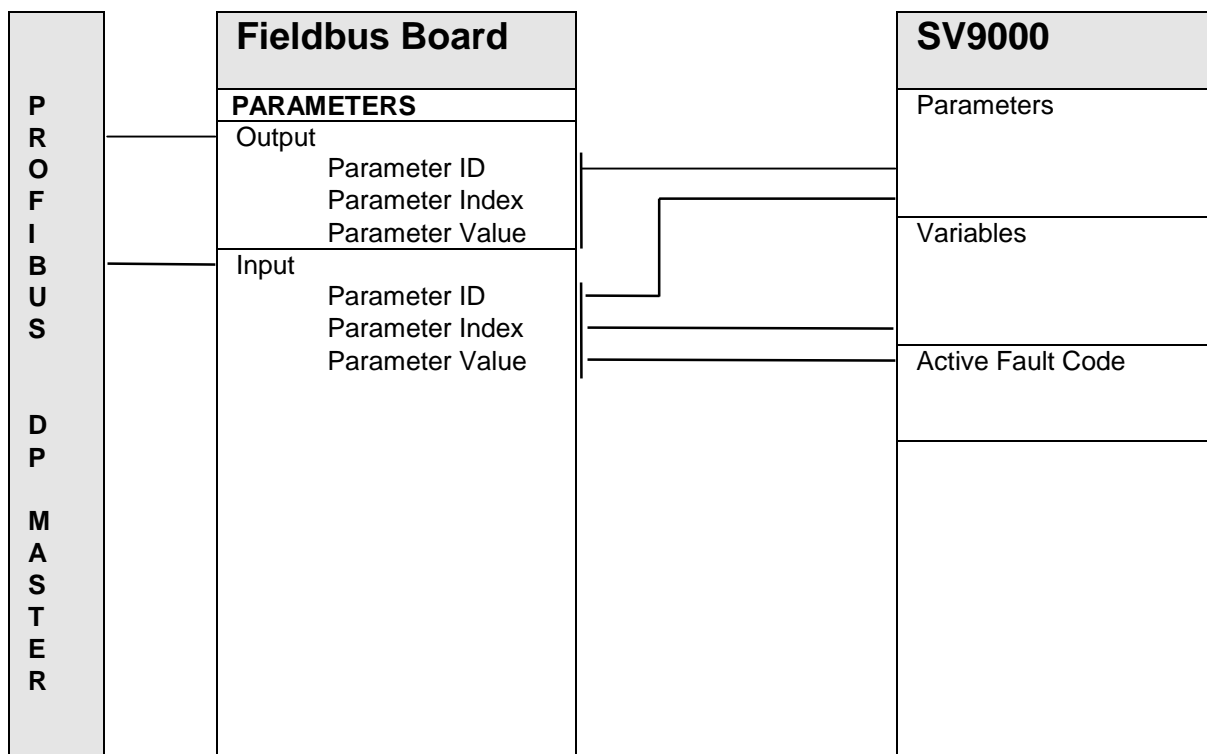


Figure 7-2. Control of Process Data

## 7.4 Parameter Data



The SV9000 variables and fault codes can be read and parameters can be read and written by using PPO types 1 and 2.

### 7.4.1 Actual Values

Actual Values can be read by using the Parameter Read function.

Profibus parameter number according to monitored item numbers are as follows.

Parameter number	SV9000 variable
1	n1
2	n2
.	.
.	.
98	n98

Number	Data name	Step	Unit	Description
n1	Output frequency	0,01	Hz	Frequency to the motor
n2	Motor speed	1	rpm	Calculated motor speed
n3	Motor current	0,1	A	Measured motor current
n4	Motor torque	1	%	Calculated actual torque/nominal torque of the unit
n5	Motor power	1	%	Calculated actual power/nominal power of the unit
n6	Motor voltage	1	V	Calculated motor voltage
n7	DC-link voltage	1	V	Measured DC-link voltage
n8	Temperature	1	°C	Temperature of the heat sink

n9	Operating day counter		DD.dd	Operating days 1), not resettable
n10	Operating hours, "trip counter"		HH.hh	Operating hours 2), can be reset with program-button #3
n11	MW-hours	0,001	MWh	Total MW-hours, not resettable
n12	MW-hours, "trip counter"	0,001	MWh	MW-hours, can be reset with programmable button #4
n13	Voltage/analog input	0,01	V	Voltage of the terminal U <sub>IN</sub> + (control board)
n14	Current/analog input	0,01	mA	Current of terminals I <sub>IN</sub> + and I <sub>IN</sub> - (control board)
n15	Digital input status, gr. A			0 = Open Input, 1 = Closed Input (Active)
n16	Digital input status, gr. B			0 = Open Input, 1 = Closed Input (Active)
n17	Digital and relay output status			0 = Open Input, 1 = Closed Input (Active)
n18	Control program			Version number of the control software
n19	Unit nominal power	0,1	kW	Shows the power size of the unit
n20	Motor temperature rise	1	%	100%= temperature of motor has risen to nominal value
n21	Option board digital input status			0 = Open Input, 1 = Closed Input (Active)

Table 7-1 Monitored Items

1) DD = full days, dd = decimal part of a day

2) HH = full hours, hh = decimal part of an hour

#### 7.4.2 Parameter Read and Write

The SV9000 variables and parameters can be read and written by using the Parameter Read/Write function.

Profibus parameter according to parameter numbers are as follows.

Parameter Number	SV9000 parameter group	SV9000 parameter number
101 - 199	Group 1	1 - 99
201 - 299	Group 2	1 - 99
.	.	
.	.	
801 - 899	Group 8	1 - 99
901 - 999	Profibus DP parameter	
1001 - 1099	Group 9	1 - 99
.	.	
.	.	
1901 - 1999	Group 18	1 - 99

Numbering of the parameter can be found in the "Fieldbus Application" manual. Parameter ranges and steps are determined also in the "Fieldbus Application" manual, which means that the parameter value should be given without decimals. The Profibus DP parameter group can be set only by the Profibus DP master, not with the SV9000 control panel.

#### 7.4.3 Fault Code

When a fault is active, fault codes can be read by using the Parameter Read function. Profibus parameter number according to fault code is as follows.

Parameter number	SV9000 variable
99	Active fault code

List and description of the fault codes can be found in the *USER'S MANUAL*

## 8. FAULT TRACKING

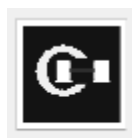
Fault Type	Possible cause	Checking
Fault 19 is active in SV9000	The data cable connection between control board and fieldbus board is not working	Check the installation - if installation is correct contact your Cutler-Hammer distributor
Fault 27 is active in SV9000	Profibus DP Master is not active and the control source is fieldbus	Check the system Master device
UL led is not active (Supply Voltage, Green).	The power cable connection between control board and fieldbus board is not working	Check the installation - if installation is correct contact your Cutler-Hammer distributor
DE led is active (Data Exchange not Ready) and actual value n22 = 0	Fieldbus board has not received a parameterization telegram or the telegram is incorrect.	Check the configuration in the Profibus DP master.
	Bus wire break	Check the bus cables
DE led is active (Data Exchange not Ready) and actual value n 22 = 1	Fieldbus board has not received a configuration telegram or the telegram is incorrect.	Check the type files (GSD)

## 9. Type Files

### 9.1 GSD-file

```
#Profibus_DP
GSD_Revision          = 1
Vendor_Name           = "Vaasa Control"
Model_Name            = "Vacon CX202OPT"
Revision              = "1.0"
Ident_Number          = 0x9500
Protocol_Ident        = 0
Station_Type          = 0
FMS_supp              = 1
Hardware_Release      = "HW1.0"
Software_Release      = "SW1.0"
9.6_supp              = 1
19.2_supp              = 1
93.75_supp            = 1
187.5_supp            = 1
500_supp              = 1
1.5M_supp             = 1
3M_supp               = 1
6M_supp               = 1
12M_supp              = 1
MaxTsdr_9.6           = 60
MaxTsdr_19.2          = 60
MaxTsdr_93.75         = 60
MaxTsdr_187.5         = 60
MaxTsdr_500           = 100
MaxTsdr_1.5M          = 150
MaxTsdr_3M            = 250
MaxTsdr_6M            = 450
MaxTsdr_12M           = 800
Redundancy            = 0
Repeater_Ctrl_Sig     = 0
24V_Pins              = 0
Implementation_Type   = "Profibus for Vacon  "
Freeze_Mode_supp      = 1
Sync_Mode_supp        = 1
Auto_Baud_supp        = 1
Set_Slave_Add_supp    = 0
Min_Slave_Intervall   = 20
Modular_Station       = 1
Max_Module            = 4
Max_Input_Len         = 20
Max_Output_Len        = 20
Max_Data_Len          = 40
Modul_Offset          = 0
Fail_Safe             = 1
Max_Diag_Data_Len     = 6
Module = "Vacon PPO 1" 0xF3, 0xF1
EndModule;
Module = "Vacon PPO 2" 0xF3, 0xF5
EndModule;
Module = "Vacon PPO 3" 0xF1
EndModule;
Module = "Vacon PPO 4" 0xF5
EndModule;
```

Ud00308a



**Cutler-Hammer**

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**EATON**